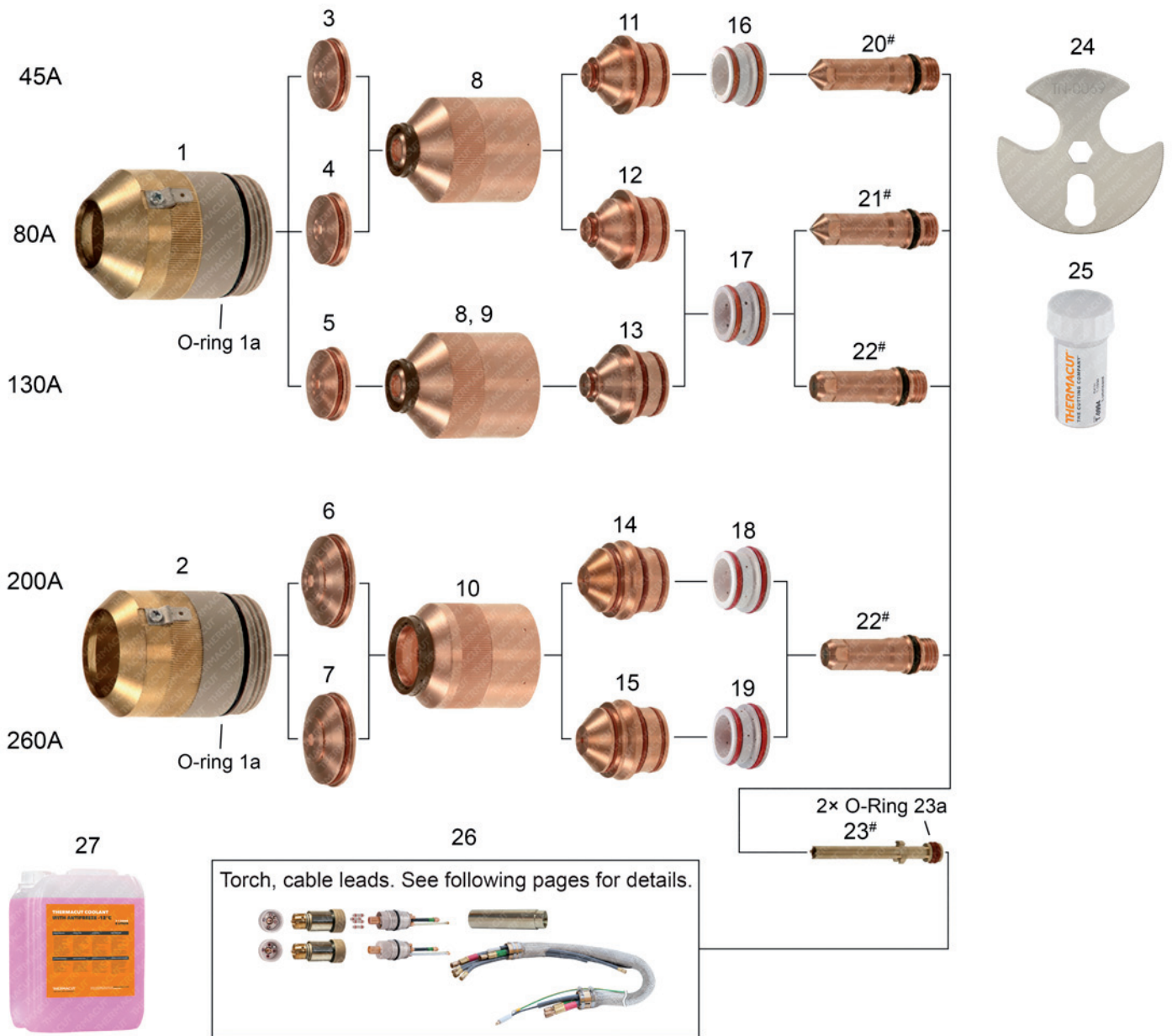


# REPLACEMENT PARTS SUITABLE FOR Hypertherm®

HyPerformance® Plasma  
HPR®130/HPR®260 stainless steel



Last update of this page: 02/09/2016. See Revision history for details.

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THE CUTTING COMPANY

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# REPLACEMENT PARTS SUITABLE FOR Hypertherm®

HyPerformance® Plasma  
HPR® 130/HPR® 260 stainless steel



PRODUCT BROCHURE WITH DETAILS AT  
[WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
*1.	T-9961*	220173-UR	Shield Cap 45-130A	1	16.	T-10297	220180	Swirl Ring 45A	1
*2.	T-9964*	220398-UR	Shield Cap 200/260A (130/260A Bevel)	1	17.	T-10295	220179	Swirl Ring 80A/130A (130A Bevel)	1
3.	T-9975	220202	Shield 45A	10	18.	T-10579	220342	Swirl Ring 200A	1
4.	T-9979	220338	Shield 80A	10	19.	T-10596	220405	Swirl Ring 260A (260A Bevel)	1
5.	T-9982	220198	Shield 130A	10	#20.	T-9978#	220308-UR	Electrode 45A	5
6.	T-10879	220345	Shield 200A	1	#21.	T-9981#	220339-UR	Electrode 80A	5
7.	T-10880	220407	Shield 260A	1	#22.	T-9984#	220307-UR	Electrode 130A/200A/260A	5
8.	T-11145	220304	Inner Retaining Cap 45A/80A/130A	1	#23.	T-9882#	220340-UR	Water Tube With O-Ring	1
9.	T-11144	220176	Inner Retaining Cap 130A (N <sub>2</sub> )	1	23a.	N-10055	1-009S	O-Ring	1
10.	T-11147	220344	Inner Retaining Cap 200A/260A	1	*24.	TN-0069*	104119-UR	Consumables Removal Tool	1
11.	T-9977	220201	Nozzle 45A	1	1a.	N-10099	1-031B	O-Ring	1
12.	T-9980	220337	Nozzle 80A	5	25.	T-0994	T-0994	Silicone Lubricant	1
13.	T-9983	220197	Nozzle 130A	5	26.	Torch, cable leads. See following pages for details.			
14.	T-9987	220343	Nozzle 200A	1	27.	Coolant Liquid. Details on the page 148, section Accessories.			
15.	T-9990	220406	Nozzle 260A	1					

\* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

# THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO  
SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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